

011300



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.4001
Job Sheet 198465



Part No: 646.4001

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18317

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	8/23/19		0.00	0.00	Packaging 1 - 1	NL
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
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							Packaging 1 - 22	
							Packaging 1 - 23	
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							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	

Part: 646.4001
Job No: 198465
Serial No/Batch: S207245

Inspector:
Exp Date: 01/17/2020
Instructions: FAA STC SR02180LA 14/PA/076276/STC SH09 - 10 Issue 1, BRAZIL S

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
Tel.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S207245

120 QC 4	1 pcs	8/23/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
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				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	8/23/19	0.00 0.00	Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
140 QC 21 - FG	1 pcs	8/23/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 110 - pick kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.4001 Location:

76034

AUG 28 2019

AUG 28 2019

FG 34

Max B DAS 75 9-89

8/27/2019

Max B

8/27/2019

21 AUG 28 2019

21 AUG 28 2019

135 - Document Control - Photocopy bluefile & type labels per PPP 646.4001
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	S158040
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S192380
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S192382
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S183932
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S186212
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S195161
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S194158
646.3110	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S192112
646.3210	Support	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S177208
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S192362
646.3510	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1837132
646.3511	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S183035
646.3610	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S172251
646.3710	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S059684
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S183651
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S183081
646.3713	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S190428
646.3714	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S190375
646.3715	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S190411
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S172198
646.3717	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S190376
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S145123
646.3719	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S182188
646.3810	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S196042
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S171211
646.3812	Gusset Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S185639
646.3813	AS350 Strut Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S125805
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S185621
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S185622
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S055208
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S162314
646.3914	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S196628
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S175951
647.703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S162319
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S166926
AN3-11A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S048032
AN3-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S191148
AN3-13A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S161263
AN3-3A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S149158
AN3-4A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S149185
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S180074
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S192383
AN31004R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S190023
AN44-5A	Eyebolt	36 Ea (36 ea)	110-Packaging 1 - Pick Kit	S190001
AN4C7A	Bolt	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	S181023
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S153848
CC0004SS-02	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S155675
CR3213-53	Cherry Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S048894
MS20426AD5-7	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S203251
MS20470AD5-5-5	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S193124
MS20470AD5-6	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S201283
MS20470AD5-7	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S202668
MS21042L08	Nut	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	S163658
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S151911
MS21042L4	Nut			
MS21047-3	Nut Plate			
MS24693-C27	Screw			

MS24694-S51	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	51332413
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51850370
MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	51427497
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51739337
MS27039-1-10	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5153316
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	51741541
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5151063
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5156890
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5182737
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5161039
NAS1149F0332P	Washer (AN960-10L)	144 Ea (144 ea)	110-Packaging 1 - Pick Kit	5163101
NAS1149F0363P	Washer (AN960-10)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5155330
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5155066
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5161594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	104	0
	600.0990	1	24	0
	600.0991	1	23	0
	600.1012	1	27	0
	600.1013	5	75	0
	646.2910	1	20	0
	646.3001	1	11	0
	646.3110	1	26	0
	646.3210	1	18	0
	646.3301	1	3	0
	646.3510	1	29	0
	646.3511	1	28	0
	646.3610	1	22	0
	646.3710	1	10	0
	646.3711	1	21	0
	646.3712	1	25	0
	646.3713	1	24	0
	646.3714	1	27	0
	646.3715	2	31	0
	646.3716	1	17	0
	646.3717	1	33	0
	646.3718	2	7	0
	646.3719	2	6	0
	646.3810	2	35	0
	646.3811	1	29	0
	646.3812	2	28	0
	646.3813	1	34	0
	646.3910	4	19	0
	646.3911	1	26	0
	646.3912	4	24	0
	646.3913	1	22	0
	646.9410	1	59	0
	647.0112	2	31	0
	647.7703	2	20	0
	650.9201	2	27	0
	AN3-11A	10	169	0
	AN3-12A	2	204	0
	AN3-13A	1	41	0
	AN3-3A	4	204	0
	AN3-4A	10	420	0
	AN3-5A	2	110	0
	AN3-6A	2	347	0
	AN316C4R	2	46	0
	AN44-5A	2	37	0
	AN4C7A	2	103	0
	AN665-34R	2	24	0
	CCR264SS3-02	36	379	0
	CR3213-5-3	14	145	0
	MS20426AD5-7	2	747	0
	MS20470AD5-5-5	8	833	0
	MS20470AD5-6	8	688	0
	MS20470AD5-7	3	28	0

MS21042L08	2	643	0
MS21042L3	63	894	0
MS21042L4	2	2,846	0
MS21047-3	18	243	0
MS24693-C278	5	41	0
MS24694-S51	5	333	0
MS24694-S54	2	162	0
MS24694-S55	3	225	0
MS27039-08-13	2	396	0
MS27039-1-10	2	321	0
MS27039-1-12	6	193	0
MS27039-1-16	24	812	0
MS27039-1-19	22	399	0
MS27039-1-20	2	84	0
MS27039-1-21	4	151	0
NAS1149F0332P	144	2,296	0
NAS1149F0363P	2	369	0
NAS1149F0432P	4	1,396	0
NAS1149FN832P	4	1,764	0

Part Specifications

Specifications could not be found.

Plex 7/30/19 9:26 AM Dart.lajeunesse.marie

[illegible]

2
APR 24 1958
EX-101
RECEIVED

Δ AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLER EDGES.

3. 3M VHB ADHESIVE TAPE 625 THICK . . . 57" WIDE
VENDOR: MCMASIST CARR P/N 75935AE61.

4. 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE.
VENDOR: R.S. HUGHES P/H 721 200-9411 &

 REUSE FASTENERS FROM F/N 1.

USE WASHERS AND SHIMS TO OBTAIN BEST FITMENT.

77 AIRCRAFTERS OPTION, INSTALL F/N 65 BY MATCH DRILLING ON TO F/N 1.

8 INSTALL SHIM IF OEM PROVISIONS ARE INSTALLED ON AIRCRAFT. REMOVE SHIM LAYERS TO ACHIEVE CORRECT 3.00" MATCH DRILL HOLES. USE FPM 79 SCREW IN PLACE OF FPN 17 SCREW.

9. NEVER INSTALLATIONS ON AIRCRAFT WITH UPDATED CANOPY MAY REQUIRE DIFFERENT LENGTH SCREWS. USE F/N 2 TO REPLACE F/N 44 & F/N 25 IN PLACE OF F/N 41 WHEN NECESSARY.

UNINCORPORATED

[illegible]

REV. 3		REV. 4		REV. 5		REV. 6		REV. 7		REV. 8		REV. 9		REV. 10		REV. 11		REV. 12		REV. 13		REV. 14		REV. 15		REV. 16		REV. 17		REV. 18		REV. 19		REV. 20		REV. 21		REV. 22		REV. 23		REV. 24		REV. 25		REV. 26		REV. 27		REV. 28		REV. 29		REV. 30		REV. 31		REV. 32		REV. 33		REV. 34		REV. 35		REV. 36		REV. 37		REV. 38		REV. 39		REV. 40		REV. 41		REV. 42		REV. 43		REV. 44		REV. 45		REV. 46		REV. 47		REV. 48		REV. 49		REV. 50		REV. 51		REV. 52		REV. 53		REV. 54		REV. 55		REV. 56		REV. 57		REV. 58		REV. 59		REV. 60		REV. 61		REV. 62		REV. 63		REV. 64		REV. 65		REV. 66		REV. 67		REV. 68		REV. 69		REV. 70		REV. 71		REV. 72		REV. 73		REV. 74		REV. 75		REV. 76		REV. 77		REV. 78		REV. 79		REV. 80		REV. 81		REV. 82		REV. 83		REV. 84		REV. 85		REV. 86		REV. 87		REV. 88		REV. 89		REV. 90		REV. 91		REV. 92		REV. 93		REV. 94		REV. 95		REV. 96		REV. 97		REV. 98		REV. 99		REV. 100	
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